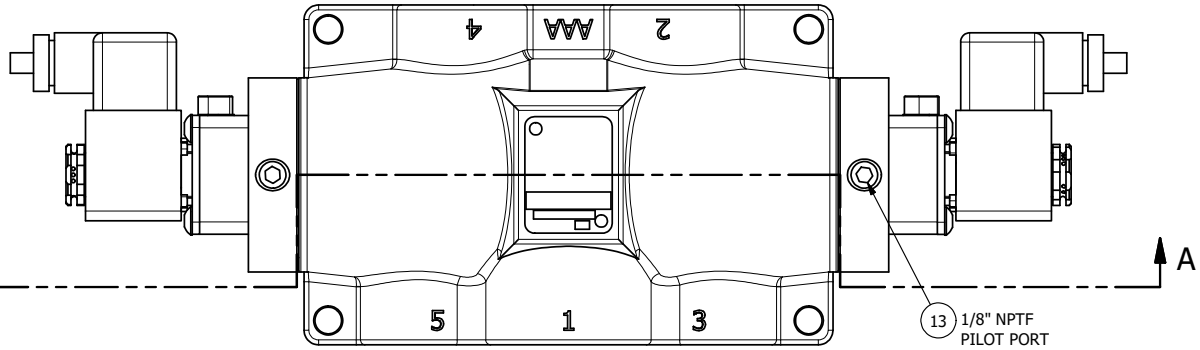
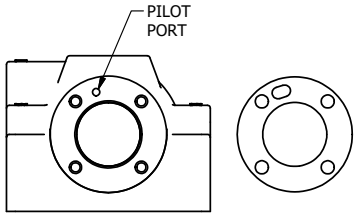
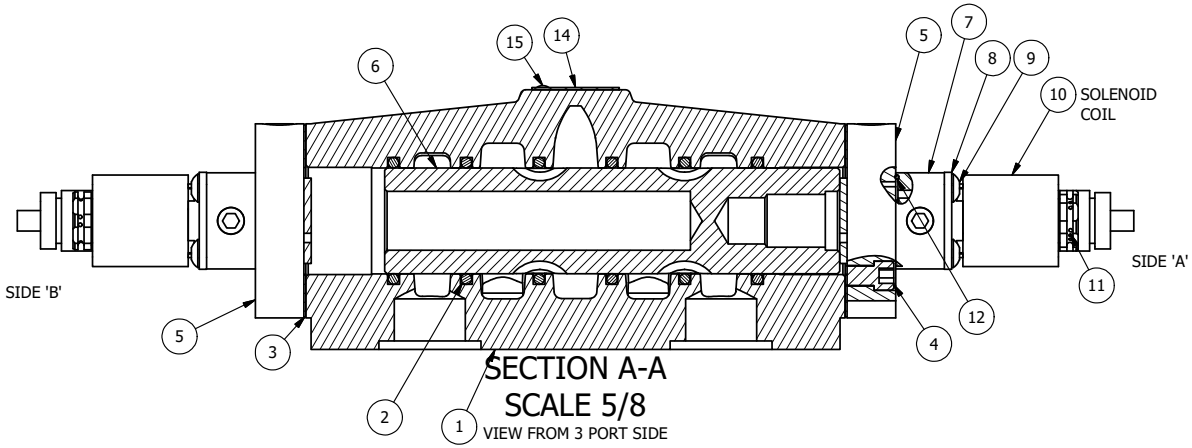


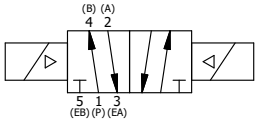


ALIGN PILOT AND HOLE IN GASKET, SIDE 'A' ONLY FOR EXTERNAL PILOT OPERATION - ROTATE THE ROUND ALUMINUM ADAPTOR 180 DEGREES. REMOVE 1/8" NPTF PLUG AND SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
2) FOR DIFFERENT VOLTAGES OTHER THAN 24VDC, CONSULT FACTORY.



SECTION A-A
SCALE 5/8
VIEW FROM 3 PORT SIDE



FLG	QTY	PART NO	DESCRIPTION
15	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
14	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES
13	2	V-19	PLUG, SOCKET PIPE 1/8" NPT (#601-3 PITTSBURG PLUG PART #.)
12	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
11	2	V-562	NUT, SOLENOID, SIDE EXHAUST
10	2	V-612-3	ATEX COIL 24 VDC WITH 3 METER CORD. NASS # 1215 30.1-001/6896.
9	8	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP WITH MICROSPHERE APPLIED TO THREADS.
8	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
7	2	V-599-1	SOL OPER, END MOUNT, LOCKING O'RIDE
6	1	S8	SPOOL - STANDARD, 2 POS, CLSD CTR, 3/4" & 1" VALVE
5	2	SSA48-1E	ADAPTOR, END MNT SOLENOID, 1/2", 3/4" & 1" VALVE
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-30	O-RING, BUNA-N, 70 DURO, AS-220, (REF 1-3/8 X 1-5/8 X 1/8), 3/4" & 1" VALVES
1	1	BP8-1	BODY, 1" SUBPLATE, UPPER PILOTS, ANODIZED

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED
2-PL DECIMAL ± .01
3-PL DECIMAL ± .005
FRACTIONAL ± 1/64
ANGULAR ± 1/2'

AAA PRODUCTS INTERNATIONAL
7114 Harry Hines Blvd
Dallas, TX 75235

DRAWN: RMcKenna	DATE: 4/13/2017	CHECKED: KWaite	DATE: 4/13/2017
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 4/13/2017

TITLE: 1" SUBPLATE, DBL SOL, 2 POS, FRCTN POS, SOL RTRN, ATEX, 24VDC, LCKNG OVRD, SIDE VENT

PART NO.: ESS8PTOC 24VDC

REV.:

D:\Engineering\Product\Valve\Assembly\Standard\SS\DWG\ESS8PTOC 24VDC.dw

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT